

USER MANUAL

Heat Press Machine



Instructional video



INTRODUCTION

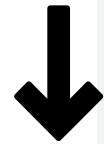
This process involves transferring images onto various items through high temperature and high pressure. Items suitable for transfer include mugs, canvas bags, T-shirts, hats, and more.

Machine Operation Procedure:

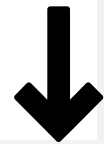
1. Print the image using heat transfer ink and heat transfer paper.
2. Stick the printed image onto the item using high temperature tape.
3. Place the assembly into a mold.
4. Adjust temperature and time.
5. Press down the handle to complete the printing process.

OPERATION

Print out the graphic



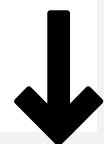
**Cut the graphic into a appropriate size,
and stick it with high temperature tape onto the item**



Test mold pressure



Adjust temperature and time



Put the item on the heat press and press down the handle

PRINTING INSTRUCTIONS

PAPER

(1) Linen and cotton :

- transfer paper for light fabric

(2) Polyester :

- transfer paper (general)

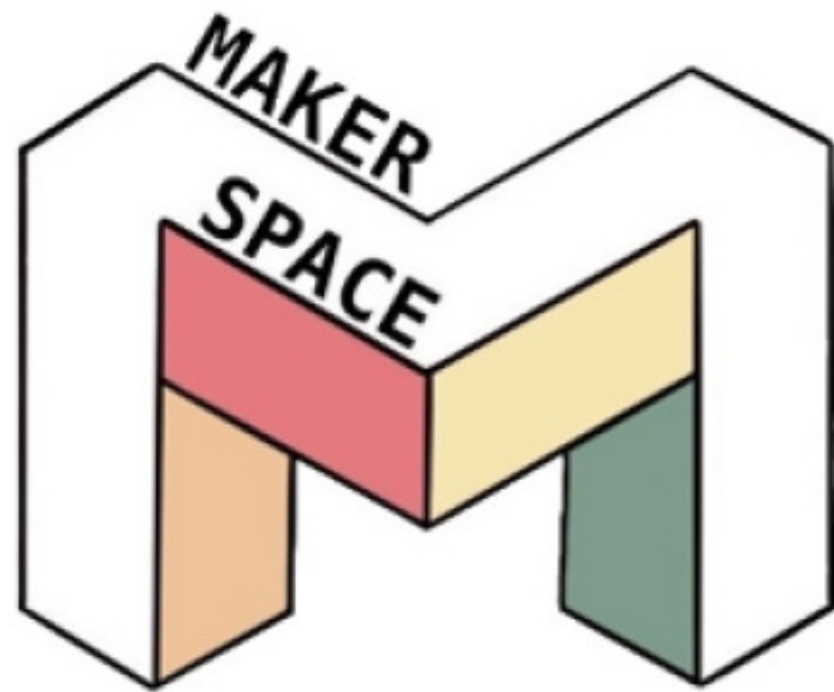
SETTING (WORD)

(1) Adjust the size of the graphic.

(2) printing setting:

- Chose the printer - SC F100Series - quality - high
- Horizontal flip

PRINTING INSTRUCTIONS



 高度: 5 公分
裁剪
寬度: 5.97 公分

大小

印表機



SC-F100 Series(網路)

就緒

[印表機內容](#)

紙張種類

DS Transfer General Purpose/Rigid

品質選項

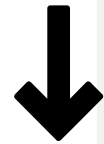
高

附加設定

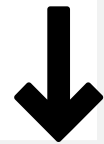
- 旋轉180度
- 雙向列印
- 水平反轉

OPERATION

Print out the graphic



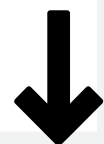
Cut the graphic into a appropriate size,
and stick it with high temperature tape onto the item



Test mold pressure



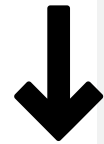
Adjust temperature and time



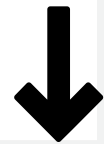
Put the item on the heat press and press down the handle

OPERATION

Print out the graphic



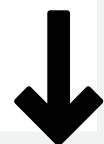
Cut the graphic into a appropriate size,
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Test mold pressure

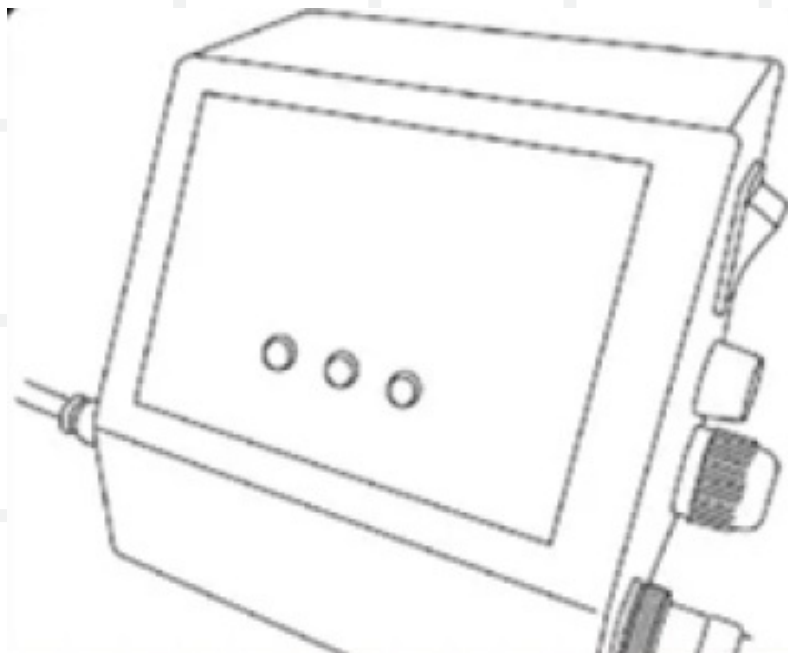


Adjust temperature and time

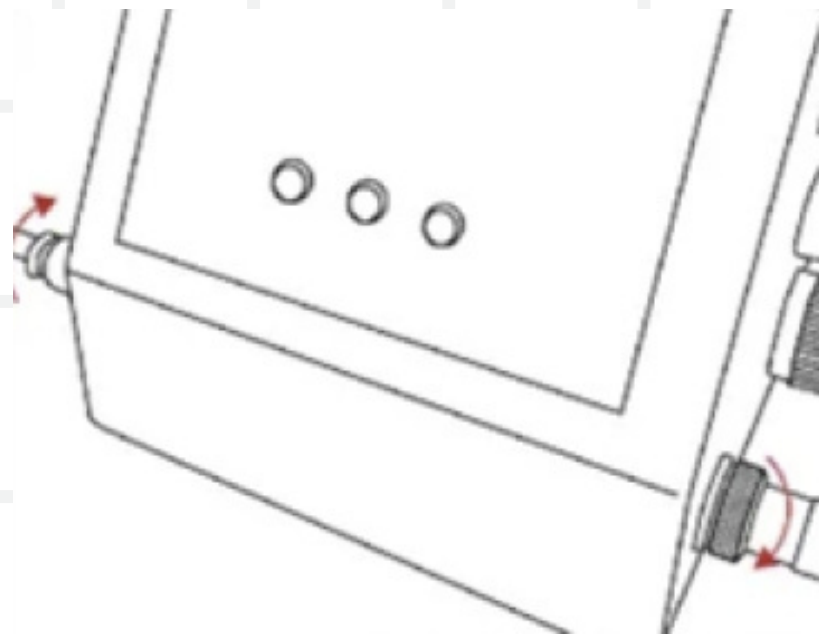


Put the item on the heat press and press down the handle

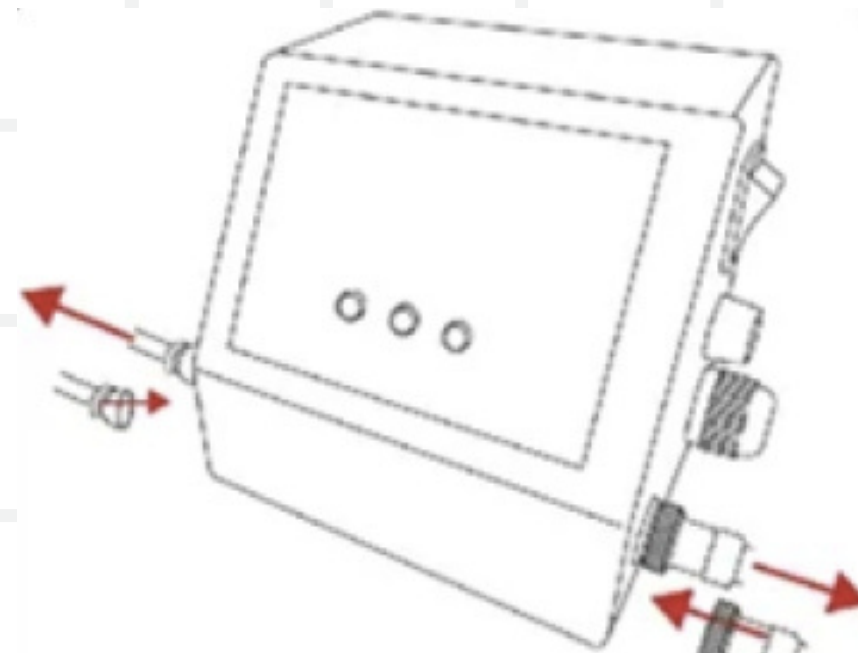
CHANGE THE MOLD



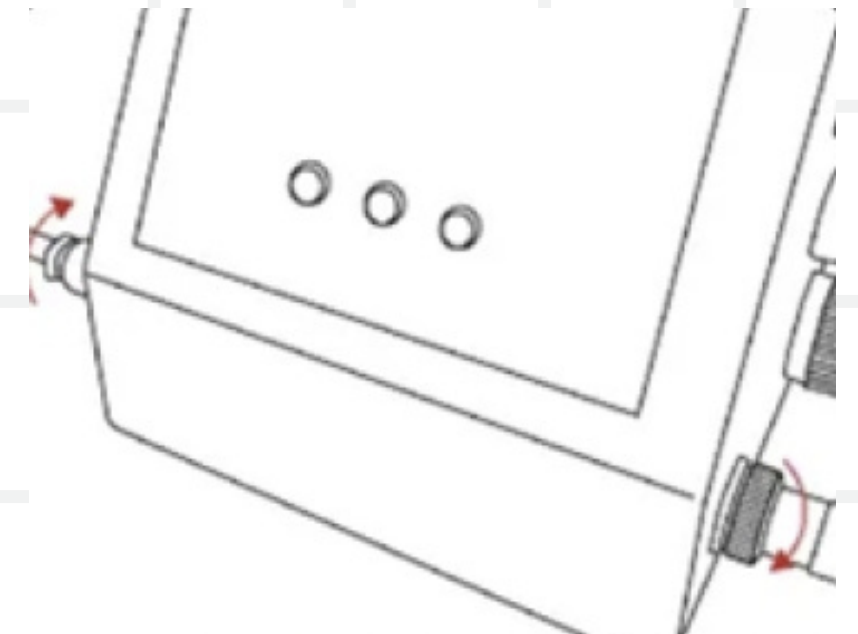
1.The mold connectors are located on both sides of the machine.



2.Turn the left and right knobs on both sides to open.



3.Replace with the mold machine cable needed for use.

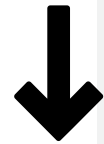


4.Tighten the left and right knobs on both sides.

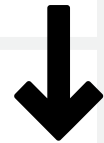
5.Loosen all the knobs, change the heat mole, then tighten knobs.

MOLD PRESSURE TEST

Place the printed item / clamp it under/between the embossing plates.



Pull the handle down completely for testing.



**If unable to press down or if unable to tighten completely,
adjust the machine's pressure knob.**



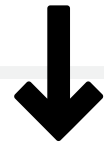
Repeatedly test until the pressure is sufficient to firmly press the printing material.



**Put the item on the heat press and press down the handle
to complete the heat transfer process**

OPERATION

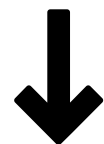
Print out the graphic



Cut the graphic into a appropriate size,
and stick it with high temperature tape onto the item



Test mold pressure



Adjust temperature and time



Put the item on the heat press and press down the handle

Adjust temperature and time

Turn on the power



Press "OK"



Adjust temperature(▲/▼),
Press "OK"



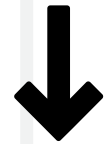
Adjust time(▲/▼),
Press "OK"



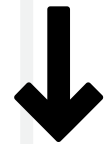
Waiting for the machine to
reach at the goal temperature

OPERATION

Print out the graphic



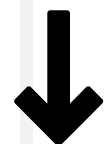
Cut the graphic into a appropriate size,
and stick it with high temperature tape onto the item



Test mold pressure



Adjust temperature and time



Put the item on the heat press and press down the handle

**When the countdown ends, the process completed.
be careful with the high temperature.**